

Work Order ID 63260

October 27, 2010 8:40:17 AM

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Item ID: D3161-7

Accept

Revision ID:

Item Name: Hinge 14.0"

Start Date: 10/27/10 Start Qty: 6.00

Required Date: 10/28/10 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3161

Rev A2

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

(1) 72" Hinge makes (5) D3161-7 parts at 14" long Cut to length as per Dwg D3161

EP 10/10/27 (6)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SB 10/10/27

(6)

120

0.00



Identify as per dwg & Stock Location

G-A

Packaging

Memo

0.00

Packaging

w/o 63259

EP 10/10/27 (6)

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Item ID: D3161-7

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge 14.0"

Start Date: 10/27/10 Start Qty: 6.00



Cust Item ID:

Required Date: 10/28/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/28
MF
10-10-27

Picklist Print

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Work Order ID: 63260

Parent Item: D3161-7

Parent Item Name: Hinge 14.0"



Start Date: 10/27/10

Required Date: 10/28/10

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP ☐ A ☐ 04.08.24 ☐ New Issue ☐ KJ/JLM ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS20257-3-7200

Purchased

No

100

f

61.7140

1.2

7.2



Piano Hinge

Location

Loc Qty

Loc Code

ST489A

61.714

110267

0.004

113368

1.71

114888

60



850/10/27

4.8

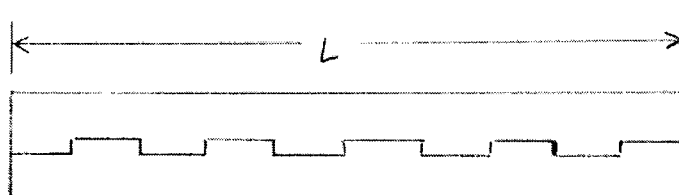
2.4



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

W1063260

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